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Date: Wednesday, 5/16/2007 1:43:25 PM  
User: Kim Johnston

## Process Sheet

SP. 7

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : DOOR SUPPORT KIT

Job Number : 32418

Estimate Number : 12112

P.O. Number : N/A

This Issue : 5/16/2007

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Type : MACHINED PARTS

Previous Run : 30778

Part Number : D412698015

Drawing Number : N/A

Project Number : N/A

Drawing Revision : N/A

Material : N/A

Due Date : 6/8/2007

Qty:

1/2

496

Um: Each

Written By :

Checked &amp; Approved By :

Comment :

Est Rev: C Removed Manufacturing 06-01-25 JLM

## Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-015 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D32001

Door Post Block

Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3200-1 Door Post Block

4.0

D32003

Door Wedge

Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3200-3 Door Wedge

5.0

D32011

Doubler

Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3201-1 Doubler

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Job Number: 32418

Part Number: D412698015

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D32013

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3201-3 Angle B30828 ✓ 0 7/6/13

7.0

D32014

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3201-4 Angle B28112 (1X) B32475 (5X) ✓ 6 7/6/13

8.0

AN960JD10L

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 120.0000 Each(s)

Pick: Packing Kit

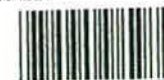
Qty Part Number Description Batch

1+ 12 AN960JD10L Washer M103044 ✓

9.0

MS21042L3

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 120.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 MS21042L3 Nut (or -3) M104547 ✓

10.0

MS24693S277

Screw



Comment: Qty.: 12.0000 Each(s)/Unit Total: 120.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 MS24693-S277 Screw M103641 (64X) ✓ 7/7/25 SPM104547 (8X) 7/7/26 (6)



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Drawing Name: DOOR SUPPORT KIT

Job Number: 32418

Part Number: D412698015

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-015

Location: A

PPP Rev: A

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE


Job Completion



U 5-107-30

Date: Thursday, 23/08/2007 3:12:00 PM  
User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: UPDATE PAPERW. D412-698
Job Number	: 34261	Part Number	: Z_CUSTOM
Estimate Number	: 10804	Drawing Number	: ECN 1018
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 23/08/2007 S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Due Date	: 30/08/2007
Previous Run	: 34248	Qty:	1 Um: Each
Written By	: 		
Checked & Approved By	: _____		
Comment	: _____		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ADD NEW PAPERWORK TO STK  
PER ECN 1018

X D412-698-011 B/N  
 X D412-698-012 B/N 62  
 X D412-698-013 B/N 11A  
 X D412-698-015 B/N 22  
 X D412-698-017 B/N 62  
 X D412-698-019 B/N 31A  
 X D412-698-021 B/N

25234 (5X)  
 30158 (3X)  
 32418 (3X)  
 25234 (5X)

20554 (5X)  
 33494 (10X)  
 20554 (5X)

33334 (2X)

RETURN TO STK

7/8/24 SP

2.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/08/24

Job Completion



07/08/24